Application Chart

- Edgebanding
- List of suggestions for product selection
- Approved and qualified by Cehisa



Jowatherm® | EVA hot melt adhesives Jowat-Hightherm® | PO hot melt adhesives Jowatherm-Reaktant® | PUR hot melt adhesives Jowat® | Flushing agent





TECHNICAL DATA



APPLICATION LIST - ADHESIVES

| | Klebstoffe APPLICATION LIST - ADHESIVES | | | | | | | | | | | | | | | | | |
|----------------------|---|-------------------------------|-------------------------------|-------------------------------|--|-------------------------------|-------------------------------|-------------------------------|-------------------------------|-------------------------------|-------------------------------|-------------------------------|-------------------------------|-------------------------------------|--|----------------------------|--|--|
| | Hot melt adhesives | | | | | | | | | | | | | | | | | |
| | | EVA | | | | | | | | | | | | PUR | | | | |
| www.jowat.com | | Jowatherm [®] 280.00 | Jowatherm [®] 280.10 | Jowatherm [®] 280.30 | Jowatherm [®] 280.50 / 280.58 | Jowatherm [®] 281.40 | Jowatherm [®] 288.10 | Jowatherm [®] 288.60 | Jowatherm [®] 288.70 | Jowatherm [®] 284.70 | Jowatherm [®] 282.40 | Jowatherm [®] 282.20 | Jowatherm [®] 282.60 | Jowat-Hightherm [®] 221.00 | Jowatherm-Reaktant [®] 608.00 | Jowatherm-Reaktant® 607.40 | Jowatherm-Reaktant [®] 607.50 | Jowat [®] 930.74 / 930.94 |
| Straight edgebanding | MELAMINE | • | 0 | • | 0 | 0 | 0 | 0 | 0 | 0 | • | 0 | 0 | • | • | • | • | 'UR) |
| | ABS, PP, PVC ≤ 2 mm | • | • | • | • | • | • | • | 0 | 0 | 0 | 0 | 0 | • | • | • | • | Flushing agent Jowatherm-Reaktant [®] (PUR) |
| | ABS, PP, PVC > 2 mm | 0 | • | 0 | 0 | 0 | 0 | 0 | | | | | | 0 | 0 | 0 | 0 | |
| | LAMINATES (HPL) | 0 | 0 | 0 | 0 | 0 | 0 | 0 | | | 0 | 0 | 0 | 0 | • | 0 | 0 | vatherm |
| | SOLID WOOD ≤ 8 mm | 0 | • | 0 | 0 | 0 | 0 | 0 | | | | | | 0 | 0 | 0 | 0 | ng agent Jow |
| | VENEER FLEECEBACKED | • | 0 | • | 0 | 0 | 0 | 0 | 0 | 0 | • | 0 | 0 | • | • | • | • | |
| | MULTI-LAYER VENEER | 0 | • | 0 | 0 | 0 | 0 | 0 | | | | | | 0 | 0 | 0 | 0 | Flushi |
| Colour / Appearance | TRANSPARENT | • | • | • | • | | | | | | • | | | • | • | | | |
| | LIGHT BEIGE | | | | • | • | • | • | • | • | | • | • | | | • | • | |
| | WHITE | | • | • | • | | • | • | • | • | | • | • | | • | • | • | |
| | BROWN | | | | | | | • | | • | | | | | | | | |
| | BLACK | | | | | | | • | | • | | | | | | | | |
| PUR granulate | | | | | | | | | | | | | | | • | • | • | |
| Feed speed | 5 - 12 m/min | | | | | | | | | | • | • | 0 | | 0 | | | |
| | 10 - 20 m/min | • | 0 | • | • | • | 0 | 0 | • | 0 | 0 | 0 | 0 | 0 | • | • | • | |
| Softfor- ming | MELAMINE | 0 | 0 | • | 0 | 0 | 0 | 0 | 0 | 0 | | | | 0 | • | • | 0 | |
| | VENEER FLEECEBACKED | 0 | 0 | • | 0 | 0 | 0 | 0 | 0 | 0 | | | | 0 | • | • | 0 | |
| Manual edgebander | | 0 | • | 0 | • | • | | | | | • | 0 | 0 | | • | 0 | 0 | |
| | | | | | | | | | | | | | | | | | | |

Technically preferred / available

Technically possible

last updated: 04/2019

The information given in this leaflet is based on test results from our laboratories as well as on experience gained in the field, and does in no way constitute any guarantee of properties. Due to the wide range of different applications, substrates, and processing methods beyond our control, no liability may be derived from these indications nor from the information provided by our free technical advisory service. Before processing, please request the corresponding data sheet and observe the information in it! Customer trials under everyday conditions, testing for suitability at normal processing conditions, and appropriate fit-for-purpose testing are absolutely necessary. For the specifications as well as further information, please refer to the latest technical data sheets. Product availability might differ by region. Please contact us.

