

# Application chart

- Official recommendation list for edgebanding
- Approved and qualified by Homag Holzbearbeitungssysteme GmbH



**Jowatherm® | EVA hot melt adhesives**  
**Jowat-Toptherm® | PO hot melt adhesives**  
**Jowat-Hightherm® | PO hot melt adhesives**  
**Jowatherm-Reaktant® | PUR hot melt adhesives**  
**Jowacoll® | PVAc dispersion adhesives**

 www.jowat.com		Type	Hot melt adhesives																			PVAc		
			EVA											PO		PA	PUR							
			Jowatherm® 280.30	Jowatherm® 280.40	Jowatherm® 280.50 / 280.58	Jowatherm® 281.40 / 281.48	Jowatherm® 288.10	Jowatherm® 288.60	Jowatherm® 288.70	Jowatherm® 288.80	Jowatherm® 284.00	Jowatherm® 284.70	Jowatherm® 280.10	Jowatherm® 261.20	Jowat-Toptherm® 237.10	Jowat-Toptherm® 237.70	Jowat-Hightherm® 227.30	Jowat-Hightherm® 223.00	Jowatherm® 211.50	Jowatherm-Reaktant® 608.00	Jowatherm-Reaktant® 607.50		Jowatherm-Reaktant® 607.60	Jowatherm-Reaktant® 606.70
Straight edge banding	MELAMINE	●	●	●	●	●	●	●	●	●	●	●		●	●	○			●	●	○	○		
	ABS, PP, PVC ≤ 2 mm	●	●	●	●	●	●	●	●	●	●			●	●	○			●	●	●	○		
	ABS, PP, PVC > 2 mm	○	○	●	●	○	○	○	○		●			●	○	●			○	○	○	●		
	LAMINATES (HPL, CPL)	●	○	●	●	○	○		○		●			●	○	●			●	○		●		
	SOLID WOOD	○	○	●	●	○	○		○			●		●	○	●			○	○	○	●		
	VENEER FLEECEBACKED	●	●	●	●	●	●	●	●	●	●	●		●	●	○			●	●	●	○		
	THICK VENEER	○	○	●	●	○	○	○	○		●			●	○	●			○	○	○	●		
Softforming	MELAMINE	●	●	●	●	●	○	●	○	○	○		●	●					●	○	○	○		
	LAMINATES (CPL)	○	○	●	●	○	●		●				●	○					●		○	○		
	VENEER FLEECEBACKED	●	●	●	●	●	○	●	○	○	○		●	●					●	○	●	○		
Feed speed	≤ 25 m/min	●		●	●	●	●	●	○	○	○	○							●	●	●	○		
	≤ 60 m/min	○	●	●	●	●	●	●	●	●	●			●	●	○			○	●	●	○		
	> 60 m/min		●	●	●				○					○	●					○	○			
BAZ		○		●	●						●		○		●			○		○	●			
Postforming (direct)	FLAT (WRAPPING)														○	●	●				○		●	
	CAVITY										●						●							
	SEALING (WORKTOPS)																					●		
● Technically preferred ○ Technically convenient		last updated: 07/2016																						

Please find any suggestions for processing and cleaning in the technical data sheet (upon request)!

Product availability might differ by region. Please contact us.