

RoofBond (A3984)

Membrane Bonding Agent

Apollo RoofBond (A3984) has been specifically developed to improve the adhesion of self-adhered vapour control layers (VCLs) to roof decks. It can also be used to prime EPDM roof membranes (prior to bonding with solvent-based contact adhesive), and can also be used as a contact adhesive for bonding EPDM roof membranes. RoofBond (A3984) is a solvent-based synthetic-rubber bonding agent that offers the roofing manufacturer and contractor many benefits.

Benefits:

- · Multipurpose bonding agent: used for a wide range of roof decks and EPDM membranes
- · Extremely versatile: suitable for use on roof decks; timber, concrete, brickwork and metal surfaces
- · Simple application: brush/roller or canister (spray) applied
- Helps to minimise project time: dries in a little as 15 minutes
- · Ensures repair tasks are successful: improves the adhesion of vapor control layers (VCLs)

Technical Data

Base	Synthetic Rubber	Drying Time	Approx 15 minutes (20°C)
Appearance	Black	Working Time	Up to 4 hours
Temperature Resistance	-30°C to 90°C	Shelf Life	12 months
Coverage	3-8m ² /L	Storage	5°C-25°C
Application Temperature	5-25°C	Health & Safety	See MSDS
Viscosity	900cps (20°C)	Cleaner	Solvent 7

Packaging

- 5.5Kg tin;
- 750ml aerosol.



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Instructions for Use:

Preparation

- 1. Ensure all surfaces to be bonded are clean, dry and free from contamination.
- 2. Metal surfaces should be degreased and any flaking paint and corrosion removed.

Application

- 1. Apollo RoofBond (A3984) is supplied ready to use. Apply a thin even layer using a brush/roller or spray.
- Allow RoofBond (A3984) to dry before applying the self-adhered VCL.
- 3. Apply the vapour control layer (VCL) and consolidate with a 20kg water filled roller.
- 4. When used to prime EPDM, ensure the RoofBond (A3984) is completely dry before applying and rolling the overlapping sheet.

Notes: Drying times may vary depending on ambient temperature, coating thickness and porosity of the substrates. RoofBond (A3984) can be used for up to 4 hours after application (20°C). If this time is exceeded, recoat the substrate.

IMPORTANT NOTES

Storage and handling: The product should be stored unopened in a dry condition at a temperature of 5-25°C. This will ensure the stated shelf-life. The adhesive will have a limited life once the container is opened.

Temperature and timings: All information on temperature and timings represent normal working conditions and is provided as a guideline only. However, please contact Apollo for advice if you wish to operate outside of these parameters.

Disclaimer: Apollo has taken care to ensure that the information provided in the literature is correct and up to date. However, it is not intended to form any part of a contract or provide a guarantee. Purchasers/intending purchasers should contact Apollo to check whether there have been any changes to the information since publication of the literature. Please ensure you have read the hazard labels and material safety data sheet before using this product.



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