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AquaPAL® 9238 Premium Carton Side Seam Adhesive

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AquaPAL® 9238 is a premium VAE based adhesive specifically developed for the carton converting market where the adhesive is applied by wheel or extrusion. It is designed for bonding carton side seams at high line speeds up to 600m/min without splashing with wheel applicators.

AquaPAL® 9238 offers excellent adhesion to a wide range of difficult surfaces including Metpol, PE coated boards and UV varnishes as well as plain and coated boards.

Features & Benefits

- Excellent adhesion to UV varnish and other difficult surfaces
- High creep resistance
- High machine speeds
- Minimal splashing
- Good mileage

Technical Data

Viscosity:	16.0-22.0 Poise @50.7 sec ⁻¹	pH:	4.6
Solids:	57.0 – 60.0%	sg (20 °C)	1.04
Brookfield 4/20/25:	5000 centiPoise	Colour:	White

Application Details

AquaPAL® 9238 is designed specifically for use with wheel in pot and extrusion systems.

Storage & Shelf Life

For optimum performance use within 12 Months from date of manufacture. Stored between 5-30 °C and protect from freezing. Stir or shake before use.

Health & Safety

Users should familiarise themselves with the safety data sheet before using or handling this product.

Regulatory

Every precaution has been taken in the design of this adhesive to ensure it safe for the consumer.

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Recommendations and suggestions for the use of our materials are based on our best experience and knowledge and intended to serve as a guide only. Customers should satisfy themselves by appropriate trials that products are suitable for their applications. The Pafra Adhesives logo, AquaPAL® and ThermoPAL® are all trademarks of Pafra Adhesives Ltd.



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