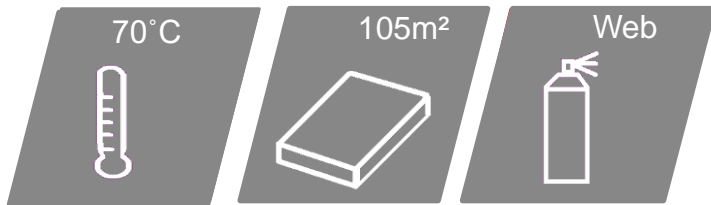




# TUSKBOND HS350 Premium Upholstery Adhesive



## FEATURES:

- UNIFORM SPRAY •FAST EASY APPLICATION •FAST DRYING
- HIGH SOLIDS •NON-CHLORINATED
- LONG OPEN TIME •BONDS A WIDE VARIETY OF SUBSTRATES

## PRODUCT DESCRIPTION:

HS350 is a high tack spray adhesive which does not contain any chlorinated solvents or CFC's. HS350 bonds a wide variety of materials giving a rapid and strong bonding formation and is economical in use. HS350 is suitable for bonding most materials used in the upholstery industry such as hessian, foams, fibrous materials, fabrics, insulation, polythene foam, etc. to themselves and wood, metal etc.

Do not use on flexible PVC or expanded polystyrene.

## TECHNICAL SPECIFICATION

### Property

Solvent  
Propellant  
Solids Content (approx)  
Spray Pattern  
Colour  
Coverage (13kg canister)  
VOC  
Heat Resistance  
Available Sizes

### Tuskbond HS350

Hydrocarbon  
Hydrocarbon  
35%  
Web  
Clear  
~ 105m²  
565g/l  
70°C  
13kg / 500ml Aerosol



## STORAGE:

Protect from extremes of temperature in a controlled environment between 15 and 35°C, and away from direct sunlight. Do not stand on a cold concrete floor. Low temperatures can result in irreparable separation of the adhesive. If the adhesive sprays like a jet, the canister is too cold. Warm to at least 10°C before using.

## DO NOT ALLOW THE PRODUCT TO FREEZE

Stored under the correct conditions, in original, unopened containers, the product will have a shelf life of 12 months.

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## DIRECTIONS FOR USE:

- Surfaces should be clean, dry and free from grease, oil and dust. Excessive dust will impair performance.
- Attach a suitable spray nozzle, such as a Unijet 6501, to the spray gun.
- Connect the hose to the canister and the spray gun to the hose and tighten the connections.
- Open the valve on the canister. The valve should remain open until the canister is used up. Use the locking nut on the gun after use. Turning off the valve will result in the adhesive drying in the hose and gun causing blockages.
- Hold the spray gun at 90° to the surface and apply a uniform coat of adhesive, to one or both substrates, ensuring 80-100% coverage.  
Spray one surface vertically the other horizontally.  
Pay particular attention to the edges.
- Porous substrates may require two applications.
- For one-way application let adhesive dry for 30 seconds until tacky, and then press into position.
- For two-way application, spray both surfaces and allow to dry for 2 –5 minutes before bonding.
- For temporary bonding, spray one surface and allow to dry for 2 – 5 minutes before bonding.
- After spraying, remove the spray gun tip and rinse with Solvent Cleaner before it has cured.
- Excess adhesive can be removed with a solvent cleaner or white spirit.

## DISCLAIMER

*All the information in the Data Sheet is based on practical experience and is published in good faith. However, because we have no control over the manner or conditions in which our products are used, or over work undertaken or end product manufactured by the purchaser, we cannot accept liability for results. Responsibility for ascertaining the suitability of products for his purposes rests with the purchaser. All conditions, representations, statements, warranties or guarantees whatsoever, whether express, implied or statutory, in respect of any goods manufactured, sold or supplied by us are hereby expressly excluded and we accept no liability in respect of any claim for damage or consequential loss caused to any property arising directly or indirectly out of the use of our products or goods.*

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