

# SF520

## FLEXIBLE WOOD ADHESIVE



### KEY BENEFITS SUMMARY

Strong and flexible

- Permanently elastic bond
- Solvent free and moisture free
- Compatible with most underfloor heating systems



### PRODUCT INFORMATION

**Description** A high strength ,flexible ,single component advanced polymer adhesive for surface bonding most wood flooring.

**Usage/Purpose** For bonding most types of wood flooring including wood blocks, wood mosaic panels, engineered, laminated and solid wood plank/strip flooring.

Use over most common substrates, sand/cement screeds, concrete, calcium sulphate screeds, stone, metal, timber and epoxy membranes.

Not suitable for wood flooring with bitumen based backings. For other surfaces please consult Technical Services for suitability.

Compatible with most underfloor heating systems. Consult Technical Services for confirmation.

#### Colour

Buff / brown

#### Packaging

Available in 10 litre plastic buckets (containing 17 kg of material).

For 600 ml foil sausages see SF550 Gun Grade Flexible Wood Adhesive.

#### Standards

All aspects of the installation must be in accordance with the requirements of BS 8204, BS 8203 (Installation of Resilient Floor Coverings) or BS 5325 (Installation of Textile Floor Coverings) and supplementary specifications.

#### Accreditations

- EC1 Plus
- The tested product complies with the requirements of BREEAM (2008); EN 13999.

#### Protective Equipment

Use in well ventilated conditions and ensure all recommended protective equipment is worn during handling & use of this product. For full recommendation, refer to safety data sheet.

#### Preparation

All phases of installation should comply with BS 8201, BS 8203, CP 102 and /or other local installation standards and codes of practice.

#### SUBFLOOR

- Ensure the subfloor is flat, clean, sound and dry and free from contaminants that may hinder adhesion, this includes, paint, varnish, polish, old adhesive residues and plaster spots.
- Existing wooden subfloors must have an intact base DPM.
- The subfloor should be tested in accordance with British Standards, using a properly calibrated and insulated hygrometer.
- A reading of 75%RH or less confirms that the subfloor is satisfactorily dry. Where this has not been attained, it is necessary to apply a TREMCO surface membrane to suppress residual moisture. For further information contact Technical Services.
- Ensure the timber is acclimatised in accordance to the manufacturer's instructions in the environment in which it is to be laid.
- Always allow an expansion gap around any perimeters or columns to allow for natural movement of the wood when bonded.

#### SMOOTHING COMPOUNDS

- Mechanically remove all surface treatments on concrete bases.
- Repair any deep indentations in the subfloor with TREMCO SX400 Cementitious Repair Mortar.
- Lightly abrade calcium sulphate to remove any surface laitance. Always prime before applying a suitable TREMCO smoothing compound to calcium sulphate screeds.

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TREMCO

- Apply a suitable TREMCO smoothing compound at a minimum thickness of 3 mm.
- See relevant technical data sheet for full information.

### EXISTING FLOOR COVERINGS

- Not recommended for use over existing floorcoverings.

### Priming

Ensure substrate is suitable for the adhesive before application. Very porous substrates can be primed with CS150 Acrylic Primer. Contact tremco illbruck Customer Services for details.

### Application

- On a smooth floor spread evenly over the floor surface with a triangular notched trowel cut 3 mm deep x 6 mm.
- For rough textured floors a deeper notched trowel may be required. This will adversely affect the coverage rate of the adhesive.
- Spread the adhesive with a sweeping motion at a 60° angle and place the wood into the adhesive while it is still wet.
- Press firmly or gently tap the wood into the adhesive to ensure good overall contact. Where necessary use heavy objects to hold the wood firmly in place during curing time.
- The bonded wood will be suitable to take foot traffic 6 to 8 hours after application. It should be left for 48 hours before sanding or varnishing takes place.

### Cleaning

Use water immediately after use.

### Health & Safety Precautions

Safety data sheet must be read and understood before use.

### Availability

Direct from tremco illbruck (see back of leaflet for address and telephone details) or via approved distributors.

### TECHNICAL DATA

PROPERTY	RESULT
Composition	SF520 Flexible Wood Adhesive is formulated from advanced polymer technology
Open Time/Workability (at +20°C)	Approximately 20 minutes
Specific Gravity	1.7
Application Temperature Range	+4°C to +30°C
Service Temperature	-20°C to +60°C
Coverage	Using a B3 or a 3mmx6mm 'V' or a notched trowel the coverage is approx. 0.8 - 1.1 kg/m <sup>2</sup>
Storage	Store in dry conditions between +5°C and +25°C
Shelf Life	12 months from manufacturing date, when stored as recommended in original unopened containers

### Technical Service

tremco illbruck has a team of experienced Technical Sales Representatives who provide assistance in the selection and specification of products. For more detailed information, service and advice, please call Customer Services on 01942 251400.

### Guarantee/Warranty

tremco illbruck products are manufactured to rigid standards of quality. Any product which has been applied (a) in accordance with tremco illbruck written instructions and (b) in any application recommended by tremco illbruck, but which is proved to be defective, will be replaced free of charge.

No liability can be accepted for the information provided in this leaflet although it is published in good faith and believed to be correct.

tremco illbruck Limited reserves the right to alter product specifications without prior notice, in line with Company policy of continuous development and improvement.

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