



Pafra Adhesives Ltd  
Bentalls, Basildon,  
Essex, SS14 3BU

Telephone +44 (0) 1268 290610  
Fax +44 (0) 1268 290619  
Email [enquiries@pafra.com](mailto:enquiries@pafra.com)  
Website [www.pafra.com](http://www.pafra.com)

## AquaPAL® 9715 Premium Carton Side Seam Adhesive

Issue 7.1 25/07/17

AquaPAL® 9715 is a premium VAE based adhesive specifically developed for difficult to bond PE coated boards.

AquaPAL® 9715 is primarily designed for the carton converting market where the adhesive is applied by wheel or extrusion bonding carton side seams at line speeds up to 400 m/min without splashing.

AquaPAL® 9715 was developed for use in food packaging, please refer to our Food Contact Status Declaration for more information.

### Features & Benefits

- Excellent adhesion to PE coated boards
- High machine speeds
- Deep fibre tear
- Clean running
- High creep resistance
- Minimal splashing
- Good mileage

### Technical Data

<b>Viscosity:</b>	20.0-31.0 Poise @ 11.8 sec <sup>-1</sup>	<b>pH:</b>	~7.6
<b>Solids:</b>	53.0 – 58.0%	<b>sg (20 °C)</b>	~1.05
Brookfield 4/20/25:	~5600 centiPoise	<b>Colour:</b>	Pale Yellow

### Application Details

AquaPAL® 9715 is designed specifically for use with wheel in pot and extrusion systems.

Contact with copper or copper alloys such as brass and bronze should be avoided as the adhesive will react, potentially causing discolouration and loss of adhesion.

### Storage & Shelf Life

For optimum performance use within 3 Months. Store between 5-30 °C and protect from freezing. Stir or shake before use.

### Health & Safety

Users should familiarise themselves with the safety data sheet before using or handling this product.

### Regulatory

Every precaution has been taken in the design of this adhesive to ensure it safe for the consumer.

Tel: 01 – 885 00 00

[www.ect.ie](http://www.ect.ie)

[info@ect.ie](mailto:info@ect.ie)

Recommendations and suggestions for the use of our materials are based on our best experience and knowledge and intended to serve as a guide only. Customers should satisfy themselves by appropriate trials that products are suitable for their applications. The Pafra Adhesives logo, AquaPAL® and ThermoPAL® are all trademarks of Pafra Adhesives Ltd.



Pafra Adhesives Ltd's registered office: 145-147 St John Street, London, EC1V4PY.  
The Company is registered in England: No.644949 and for VAT, registration: No. GB 250 4895 54