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# AquaPAL® 9400 Premium Carton Window Adhesive

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AquaPAL® 9400 is a premium carton window patching adhesive specifically designed for cartons that intended for deep freeze down to -20°C. It has been developed so that windows cannot be pushed out whilst still frozen, a common problem that is seen with many standard adhesives.

AquaPAL® 9400 is suitable for bonding a wide variety of window types such as PVC, Cellulose acetate and PET.

AquaPAL® 9400 was developed for use in food packaging; please refer to our Food Contact Status Declaration for more information.

#### **Features & Benefits**

- Excellent adhesion characteristics
- Excellent bond at low temperatures
- Easy to clean
- Good wet tack
- Low splashing
- Excellent Mileage

#### **Technical Data**

 Viscosity:
  $3.30-4.10 \text{ Poise } @ 50.7 \text{ sec}^{-1}$  pH:
 5.0 

 Solids:
 54.0-58.0% sg ( $20 \, ^{\circ}$ C)
 1.01 

 Brookfield 2/20/25:
 1100 centiPoise Colour:
 White

### **Application Details**

AquaPAL® 9400 is designed specifically for use with stencil applications.

## Storage & Shelf Life

For optimum performance use within 12 Months. Store between 5-30 °C and protect from freezing. Stir or shake before use.

#### **Health & Safety**

Users should familiarise themselves with the safety data sheet before using or handling this product.

#### Regulatory

Every precaution has been taken in the design of this adhesive to ensure it safe for the consumer.

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