

Merbenit PC200

Merbenit PC200 is a fast curing, elastic sealant and adhesive with especially high and fast strength building. Based on SMP it adheres to various materials and substrates. Furthermore it is suitable particularly for subsequent thermal and powder coating.

Product advantages

- Resistant up to + 240°C for powder and thermal coating short-term
- Fast crosslinking even at low temperatures and moisture impermeable materials
- High final strength
- Simple processing
- Free of solvents, isocyanates and silicones
- Very wide adhesion range
- Odourless
- Compatible with paints
- Adjustable
- Permanently elastic from - 40°C to + 90°C
- Very good sealing properties
- Non-corrosive on surfaces
- Corrosion protecting
- Vibration absorbing

Technical data

Shore-A-hardness, DIN 53505	57
Modulus elongation at 100%, DIN 53504 S2	ca. 2.0 N/mm ²
Elongation at break, DIN 53504 S2	ca. 250 %
Tensile strength, DIN 53504 S2	ca. 2.8 N/mm ²
Consistency, DIN EN ISO 7390	stable
Tooling time	max. 8 min.
Curing rate after 24h	≥ 2.5 mm
Curing rate after 48h	≥ 3.5 mm
Density	1.50 ± 0.05 g/cm ³
Volume change, DIN EN ISO 10563	≤ 4 %
Temperature resistance after curing	- 40 °C to + 90 °C
Application temperature	+ 5 °C to + 40 °C

All measurements were performed under normal conditions (23 °C and 50 % relative humidity).

Application

Flexible bonding and sealing in the areas of metal, apparatus and machine construction, plastics technology, air-conditioning and ventilation systems, car body, wagon, vehicle and container construction. Thanks to fast crosslinking it is possible to bond parts in continuous working process. The neutral polymerisation allows a connection without thermal or chemical pre-treatment of the assembly parts. Counterbalancing tolerances. After fully cure the product can be heated for a short time up to 240°C for powder coating and thermo laquering (see chart / additional information). Due to the diversity of systems on the market we recommend preliminary tests.

Substrate range

Suitable materials are metals, powder-coated, varnished, galvanised, anodised, chromed or hot zinc dipped surfaces, various plastics, ceramics, stone, concrete and wood. Due to the large variety of different plastics and compositions as well as materials which are susceptible cracks, preliminary tests are recommended.

Technical data sheet Merbenit PC200

Substrate preparation

To achieve reproducible results the substrate has to be pre-treated according to the state of technology. For application the surface has to be clean, durable and free of dust, oil and grease. All undefined surfaces must be removed using suitable methods. Apply the adhesive/sealant promptly to the prepared surface. Depending on the substrate and the expected requirements a mechanical or chemical pre-treatment is recommended respectively cleaning with rubbing alcohol, isopropanol or acetone.

Adhesion promoter

With most materials a good adhesion is achieved even without adhesion promoter. In the case of high moisture influence we recommend our Adhesion Promoter V40 on non-porous materials, Adhesion Promoter V21 on open porous materials. For thermopainted or powder-coated surfaces we recommend our Adhesion Promoter V40. In the case of special plastics an improvement of the adherence can be achieved with Adhesion Promoter V30.

Processing

- Can be applied directly from the cartridge / sausage using a suitable caulking gun (manual, air, battery)
- Cut the nozzle tip according to the joint width
- V-Nozzles are recommended for bonding applications
- Depending on the bonding surface, material expansion, tension and mechanical stresses a layer thickness of 1 - 6 mm is recommended
- Can be applied with automatic dispensing equipment
- For vapor permeable substrates the material can be applied in a large area using a notched trowel
- The bonding must take place within the processing time

Paint compatibility

Due to the diversity of varnishes and paints on the market we recommend preliminary tests. Using paints based on alkyd resins may delay the drying process.

If applied on painted or plastered substrates a sufficient drying time of the paint / plaster must be kept (in general 10 days). After cleaning with acetone joints can be varnished at any time. Due to the diversity of varnishes and paints on the market, we recommend preliminary tests.

Chemical resistance

- Good against water, aliphatic solvents, oils, grease, diluted inorganic acids and alkalis
- Moderate against esters, ketone and aromatics
- Not resistant against concentrated acids and chlorinated hydrocarbons
- Weatherproof and resistant to aging

Colours

- telegrey RAL 7045
- other colours on request

Packaging

- Cartridges of 310 ml in carton of 12 units
- Sausages of 600 ml in carton of 12 units

Shelf life and storage conditions

- 12 months from date of production

Work and environmental safety

Important information about work and environmental safety is available on the material safety data sheet.

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