## **Product Information**

#### **Description**

FF197 is a modified, single component, fire rated polyurethane foam.

#### **Usage / Purpose**

FF197 is used to seal door frames and linear gaps throughout the fire rated areas of a building.

Colour Grey

# Packaging

750 ml pressurised canister (12 per box)

#### **Availability**

Direct from Tremco CPG UK Limited (see details on this TDS).

## **Usage Guidelines**

Always read SDS, pre-application guidance and relevant application detail prior to application. Ensure the latest documents are downloaded prior to every project commencement.

#### **Protective Equipment**

USE IN WELL VENTILATED CONDITIONS and ensure all recommended protective equipment is worn during handling & use of this product. For full recommendation, refer to safety data sheet.

#### **Necessary Tools**

- PU foam application gun
- Masking tape
- Suitable cutting knife
- PU gun cleaning solvent

#### **Preparation**

- · Ensure suitability of product prior to use.
- Protect all surrounding areas & substrates which are required to remain free of FF197, using a suitable protective barrier.
- The surfaces must be solid and stable.
- Remove all loose particles, dust and grease.
- A speedier cure can be attained by moistening the substrates if needed.

#### **Application**

- Immediately prior to use, shake the canister vigorously at least 20 times.
- Remove the protective cap and screw • onto the Nullifire PU foam gun or use the nozzle provided.
- Fill approximately 80% of the required depth of the cavity because the foam will expand.
- Work upwards on all vertical surfaces. • The foam is firmly set in approximately 1 hour (depending on temperature and humidity); excess can be trimmed with a suitable cutting knife.
- Applying a light misting of clean water between each layer before subsequent application will permit faster cure and increase density.

#### Cleaning

- Immediately after application, clean the gun by removing the foam canister and replacing with a can of illbruck AA290 PU foam cleaner, and follow instructions on AA290 can.
- Remove excess foam from unintentional application immediately with illbruck AA290 PU foam cleaner or acetone and a dry cloth.
- Cured foam can only be removed mechanically.

#### **Important Information**

- Use in well ventilated conditions.
- As with all PU foams, FF197 will not adhere to Teflon, polyethylene or silicone coated surfaces.
- The cured foam is adversely affected by UV light and should be covered with a suitable sealant such as FS703.
- For nozzle application, invert can and direct nozzle into gap and press gently on the adaptor to establish the correct flow rate.
- Ensure the surface to be cleaned is solvent resistant prior to using or applying AA290 as a cleaning agent. AA290 TDS & SDS are available at www.illbruck.com/AA290.



**EFI97** 

up to

**Fire Rated PU Construction Foam** 



## **Key Benefits Summary**

- Tested to BS EN 1634-1 (fire door)
- Gaps up to 35 mm (fire door)
- Tested without architrave (fire door)
- Suitable for use with plastic or timber packers (fire door)
- Tested to BS EN 1366-4 (linear gaps) : up to 4 hours fire resistance
- Excellent acoustic performance up to 62 dB
- Tack free in 10 minutes
- 2-in-1 gun & nozzle canister







## Technical Information

Property	Test Method	Result
Composition		Polyurethane foam
Fire Performance*	Tested to BS EN 1366-4	Up to 4 hours
File Performance"	Tested to BS EN 1634-1	60 minutes
Classification	DIN4102: Part 1	B1
Application Canister Temperature Limits		+10°C to +30°C
Application Ambient Temperature Limits		+5°C to +35°C
Density	LAB015- 3 cm in width at 23°C and 50% RH	20-30 kg/m <sup>3</sup>
Yield	FEICATM 1003	45 litres
Tack Free Time	FEICATM 1014	10 minutes
CuttingTime	FEICATM 1005	60 minutes
Tensile Strength	FEICATM 1018	81 kPa
Shear Strength	FEICATM 1012	57 kPa
Compression Strength (10%)	FEICATM 1011	47 kPa
Thermal Conductivity	EN 12667	0.036 W/m.K
Operating Temperature Conditions (extruded and cured)		Peak: -40°C to +130°C Continuous: -40°C to +90°C

\*Please note that achievable fire rating depends upon specific joint configuration

#### **Performance Data**

Vertical Joints in AAC Walls / Tested to BS EN 1366-4 - Depth Completely Filled Fire Resistance in Minutes					
	Joint Width				
WallThickness	5 mm	10 mm	20 mm	30 mm	40 mm
100 mm	180	120	45	45	30
100 mm - finished with FS702*	180	120	45	45	30
150 mm	240	180	90	90	60
150 mm - finished with FS702*	240	240	240	90	60
200 mm	240	240	180	120	60
200 mm - finished with FS702*	240	240	180	120	60

\* FS702 Install Method- 1 mm on both sides for walls

Horizontal Joints in AAC Floors / Tested to BS EN 1366-4 - Depth Completely Filled Fire Resistance in Minutes					
	Joint Width				
Floor Thickness	5 mm	10 mm	20 mm	30 mm	40 mm
	240	90	90	90	-
150 mm - finished with FS702*	240	240	240	240	240

\* FS702 Install Method-1 mm on top face for floors





Door and AAC & Plasterboard Walls - Tested to 1634-1 (Hardwood Frame 94 mm) Fire Resistance in Minutes		
WallThickness	35 mm Joint Width	
100 mm 60		

Up to FD 60 Tested Door Sets			
Component	Tested Specification	Minimum Assessed Requirement	
Wall	100 mm thick Gyspum/timber stud	100 mm thick masonry/concrete/timber or steel stud – min. El 60 classified (EN 13501-2)	
Aperture Lining	None	None, gypsum or other non-combustible board	
Door Frame	94 mm deep hardwood – 620 kg/m³	Hardwood	
		Min. 94 mm deep	
		Min. 620 kg/m <sup>3</sup> density	
Packers	Plastic	Plastic or timber	
Fixings	Steel screws	Steel screws	
Doorset	Timber leaf/timber frame El 60 classified (EN 13501-2)	Timber leaf/timber frame- min. E 60 or El 60 classified (EN 13501-2)	
Depth of Nullifire FF197	94 mm (min.) full depth of frame	Full depth of frame and min. 94 mm	
Frame to Wall Gap	10-35 mm	10-35 mm	
Configuration	Single-action, single-leaf	Single/double-action, single/double-leaf/leaf and half*	
		* Leaf configuration is not considered critical to the frame to wall seal provided the door has the required classification.	
Architrave	None	Any, no restriction	

Up to FD 30 Tested Door Sets		
Component	Minimum Assessed Requirement	
Wall	100 mm thick masonry/concrete/timber or steel stud – min. El 30 classified (EN 13501-2)	
Aperture Lining	None, gypsum or other non-combustible board (must be lined in the case of frames less than 70 mm deep)	
	Softwood or hardwood	
Door Frame	Min. 94 mm deep without aperture lining/ Min. 70 mm deep with aperture framed and lined	
	Min. 450 kg/m <sup>3</sup> density	
Packers	Plastic or timber	
Fixings	Steel screws	
Doorset	Timber leaf/timber frame- min. E 30 or El 30 classified (EN 13501-2)	
Depth of Nullifire FF197	Full depth of frame and min. 70 mm	
Frame to Wall Gap	10-35 mm	
Configuration	Single/double-action, single/double-leaf/leaf and half* * Leaf configuration is not considered critical to the frame to wall seal provided the door has the required classification.	
Architrave	Any, no restriction	





	Up to FD 120 Tested Door Sets (FF197 used as a backing material only for FS702)	
Component	Minimum Assessed Requirement	
Wall	150 mm thick masonry/concrete – min. El 120 classified (EN 13501-2)	
Aperture Lining	None	
	Hardwood	
Door Frame	Min. 150 mm deep	
	Min. 620 kg/m <sup>3</sup> density	
Packers	Plastic or timber	
Fixings	Steel screws	
Doorset	Timber/composite leaf/timber frame- min. E 120 or El 120 classified (EN 13501-2)	
Depth of Nullifire FF197	Min. 115 mm	
Depth of Nullifire FS702	Min. 17.5 mm to both faces	
Frame to Wall Gap	10-35 mm	
Configuration	Single/double-action, single/double-leaf/leaf and half* * Leaf configuration is not considered critical to the frame to wall seal provided the door has the required classification.	
Architrave	Any, no restriction	

#### Storage

Store between +5°C and +25°C in dry conditions.

#### Shelf Life

12 months when stored in its original unopened containers.

#### **Health & Safety Precautions**

Safety data sheet must be read and understood before use. Extremely flammable aerosol. Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.

#### **Technical Service**

Tremco CPG UK Limited has a team of experienced Technical Sales Representatives who provide assistance in the selection and specification of products. For more detailed information, service and advice, please call Customer Services on 01942 251400.

#### **Guarantee / Warranty**

Tremco CPG UK Limited products are manufactured to rigid standards of quality. Any product which has been applied (a) in accordance with Tremco CPG UK Limited written instructions and (b) in any application recommended by Tremco CPG UK Limited, but which is proved to be defective, will be replaced free of charge.

No liability can be accepted for the information provided in this leaflet although it is published in good faith and believed to be correct. Tremco CPG UK Limited reserves the right to alter product specifications without prior notice, in line with Company policy of continuous development and improvement.





Tremco CPG UK Limited Coupland Rd, Hindley Green Wigan WN2 4HT UK Tel: +44 (0)1942 251400 Customer Service Unit: +44 (0)1942 251400 Technical Hub: +44 (0)1942 251400